



SIDE LOCKS

Z-SERIES™

Male Insert

Material = H-13

Core = 42-48 HRC

Surface = 70 HRC

Treatment = Salt Bath Nitride

Female Insert

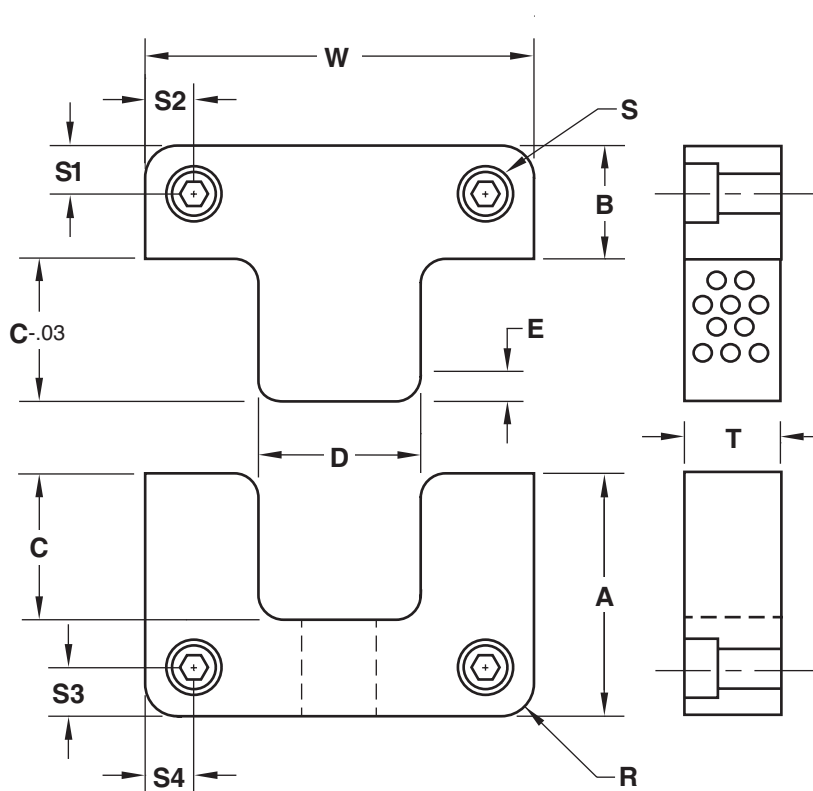
Material = D-2

Core = 58-62 HRC

Surface = 80 HRC

Treatment = Titanium Nitride Coated

STANDARD TOLERANCES		
A	+0.000 -0.002	+0.00 -0.05
B	+0.000 -0.002	+0.00 -0.05
C	±0.01	±0.2
T	+0.000 -0.002	+0.00 -0.05
W	+0.0000 -0.0004	+0.00 -0.01
S1-4	±0.01	±0.25
INCH METRIC		



SIDE LOCK				R		☐ To Suit	Pocket Radius (Lock machined to suit)
Dimension		Tolerance					
A		☐ Standard	+	E		☐ To Suit	Engagement Radius
			-				
B		☐ Standard	+	S			SHCS SIZE
			-				
C		☐ Standard	+	S1			
			-				
D		☐ Standard	.0001-.0003 (.002-.008mm) Clearance per side	S2			
T		☐ Standard	+	S3			
			-				
W		☐ Standard	+	S4			
			-				
Quantity (Sets of 1M/1F):				Special Configs:	Qty Male:	Qty Female:	

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CONTACT:

COMPANY NAME:

PHONE #:

REFERENCE #:

ACCOUNT #:

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