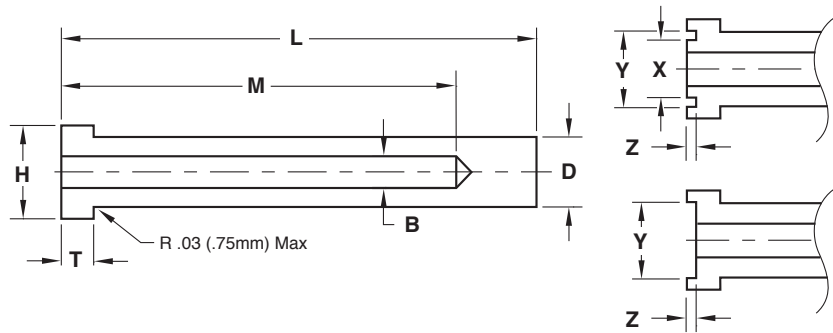




EJECTOR PINS

WATER COOLED



STANDARD TOLERANCES		
D	-0.004 -0.007	-0.01 -0.02
L	+0.030 -0.000	+0.8 -0.0
H	+0.000 -0.010	+0.0 -0.2
T	+0.000 -0.002	+0.0 -0.05
B	+0.015 -0.000	+0.4 -0.0
M	+0.000 -0.060	+0.0 -1.5
X	+0.002 -0.002	+0.05 -0.05
Y	+0.002 -0.002	+0.05 -0.05
Z	+0.002 -0.002	+0.05 -0.05
	INCH	METRIC

Material:

- Ejector Pin
Material = H-13
Core = 48-50 HRC
Surface = 65-70 HRC
- Other:

Treatment:

- Chrome
- Black Nitride

Material	Core Hardness	Surface Hardness	Treatment

Note: Black Nitride may not be applicable on all sizes or may require tolerance adjustment. Progressive will verify when quoting.

PIN #1			
Dimension	Tolerance		
D	<input type="checkbox"/> Standard	+	
		-	
L	<input type="checkbox"/> Standard <input type="checkbox"/> Finished Length	+	
		-	
H	<input type="checkbox"/> Standard	+	
		-	
T	<input type="checkbox"/> Standard	+	
		-	
B	<input type="checkbox"/> Standard	+	
		-	
M	<input type="checkbox"/> Standard	+	
		-	
X	<input type="checkbox"/> Standard	+	
		-	
Y	<input type="checkbox"/> Standard	+	
		-	
Z	<input type="checkbox"/> Standard	+	
		-	
Quantity:			

PIN #2			
Dimension	Tolerance		
D	<input type="checkbox"/> Standard	+	
		-	
L	<input type="checkbox"/> Standard <input type="checkbox"/> Finished Length	+	
		-	
H	<input type="checkbox"/> Standard	+	
		-	
T	<input type="checkbox"/> Standard	+	
		-	
B	<input type="checkbox"/> Standard	+	
		-	
M	<input type="checkbox"/> Standard	+	
		-	
X	<input type="checkbox"/> Standard	+	
		-	
Y	<input type="checkbox"/> Standard	+	
		-	
Z	<input type="checkbox"/> Standard	+	
		-	
Quantity:			

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CONTACT:	COMPANY NAME:	PHONE #:
REFERENCE #:	ACCOUNT #:	E-MAIL ADDRESS: