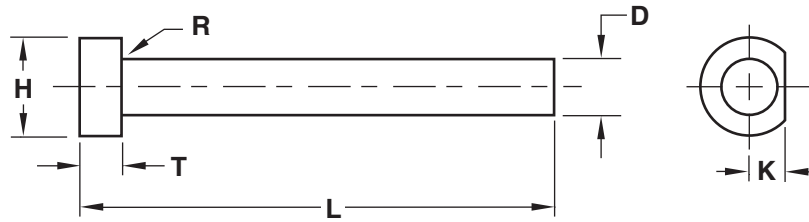




EJECTOR PINS

STRAIGHT



Material:

- Ejector Pin**
 Material = H-13
 Core = 48-50 HRC
 Surface = 65-70 HRC

Treatment:

- Chrome
 Black Nitride

Other:

Material	Core Hardness	Surface Hardness	Treatment

STANDARD TOLERANCES			
D	EJECTOR PIN		
	-0.0004	-0.01	-0.02
T	TI PINS		
	+0.000	+0.00	-0.05
H	+0.000	+0.0	-0.2
	-0.010	-0.2	-0.2
L	+0.060	+1.5	-0.0
	-0.000	-0.0	-0.0
K	+0.000	+0.00	-0.05
	-0.002	-0.05	-0.05
	INCH	METRIC	

Note: Black Nitride may not be applicable on all sizes or may require tolerance adjustment. Progressive will verify when quoting.

PIN #1			
Dimension	Tolerance		
D	<input type="checkbox"/> Standard Ejector Pin	+	
		-	
H	<input type="checkbox"/> Standard	+	
		-	
T	<input type="checkbox"/> Standard	+	
		-	
L	<input type="checkbox"/> Standard	+	
	<input type="checkbox"/> Finished Length (+.001/- .000)	-	
K	<input type="checkbox"/> Standard	+	
		-	
R	<input type="checkbox"/> .03 (.75mm)	+	
	<input type="checkbox"/> .06 (1.5mm)	-	
Quantity:			

PIN #2			
Dimension	Tolerance		
D	<input type="checkbox"/> Standard Ejector Pin	+	
		-	
H	<input type="checkbox"/> Standard	+	
		-	
T	<input type="checkbox"/> Standard	+	
		-	
L	<input type="checkbox"/> Standard	+	
	<input type="checkbox"/> Finished Length (+.001/- .000)	-	
K	<input type="checkbox"/> Standard	+	
		-	
R	<input type="checkbox"/> .03 (.75mm)	+	
	<input type="checkbox"/> .06 (1.5mm)	-	
Quantity:			

E-MAIL TECH@PROCOMPS.COM

CONTACT:	COMPANY NAME:	PHONE #:
REFERENCE #:	ACCOUNT #:	E-MAIL ADDRESS: