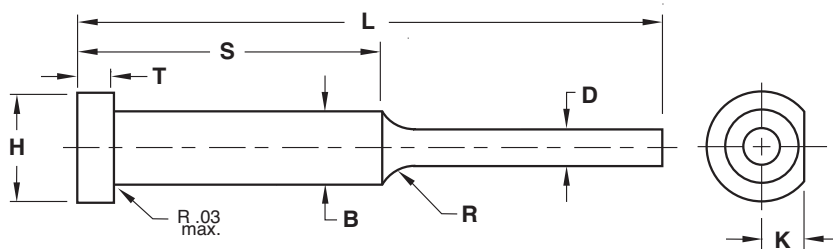




COREPINS STEPPED



STANDARD TOLERANCES		
CORE PINS		
D	+0.0005 +0.0000	+0.02 +0.00
B	+0.0005 +0.0010	+0.01 +0.02
L	+0.06 -0.00	+1.5 -0.0
H	+0.000 -0.010	+0.00 -0.2
T	+0.000 -0.002	+0.00 -0.05
K	+0.000 -0.002	+0.00 -0.05
S	±0.03	±1.0
	INCH	METRIC

Material:

Pin

Material = H-13

Hard = 50-55 HRC

Soft = 30-35 HRC

Other:

Treatment:

Chrome

Black Nitride

Material	Core Hardness	Surface Hardness	Treatment

Note: Black Nitride may not be applicable on all sizes or may require tolerance adjustment. Progressive will verify when quoting.

PIN #1			
Dimension	Tolerance		
D	<input type="checkbox"/> Standard	+	
		-	
B	<input type="checkbox"/> Standard	+	
		-	
L	<input type="checkbox"/> Standard	+	
		-	
S	<input type="checkbox"/> Standard	+	
		-	
H	<input type="checkbox"/> Standard	+	
		-	
T	<input type="checkbox"/> Standard	+	
		-	
K	<input type="checkbox"/> Standard	+	
		-	
R	<input type="checkbox"/> To Suit	+	
		-	
Quantity:			

PIN #2			
Dimension	Tolerance		
D	<input type="checkbox"/> Standard	+	
		-	
B	<input type="checkbox"/> Standard	+	
		-	
L	<input type="checkbox"/> Standard	+	
		-	
S	<input type="checkbox"/> Standard	+	
		-	
H	<input type="checkbox"/> Standard	+	
		-	
T	<input type="checkbox"/> Standard	+	
		-	
K	<input type="checkbox"/> Standard	+	
		-	
R	<input type="checkbox"/> To Suit	+	
		-	
Quantity:			

E-MAIL TECH@PROCOMPS.COM		
CONTACT:	COMPANY NAME:	PHONE #:
REFERENCE #:	ACCOUNT #:	E-MAIL ADDRESS: