

OnDemand Activity Log

OnDemand Activity Log [Software Version 3.1.0/2.6.1/3.1.9]

CvE Initialize Date	November 23, 2017	December 17, 2017
Device ID	MKX1234	MKX1234
Tool ID	8565B	8565B
Blower Housing	Blower Housing	Blower Housing
Part ID	ABT57	ABT57
Program Name	Mocha	Mocha
Customer	Crimson Fan	Crimson Fan
Target Efficiency %	N/A	94%
Target Cycle Time	N/A	7.5
Initial PM Point	50000	50000
Target PM Interval	100000	100000
Cycles Prior to CvE Installation*	1000000	1000000
OEM ID	N/A	ABT1
ASSET ID	N/A	0356-5686

Reason for connecting CvE Monitor

Date/Time	Battery	Cycles	OD User	Conn. By	Company	Destination	REV	PM	REP	GEN	REW	Notes
October 4, 2018	OK	507,288	INJECT1	Blake Fitz	Injection Tech	CrimsonQ@crmn.com	N	N	Y	N	N/A	Replaced damaged core pin in cavity 4
October 4, 2018	OK	506,524	INJECT1	Blake Fitz	Injection Tech	CrimsonQ@crmn.com	N	N	N	Y	N/A	Data Pull
September 19, 2018	OK	491,274	INJECT1	Blake Fitz	Injection Tech	CrimsonQ@crmn.com	N	N	Y	N	N/A	Pulled from production for mold operational issues. It is being sent for evaluation and rework
September 15, 2018	OK	482,567	MOLDHOU1	Chuck Louse	Mold House	CrimsonQ@crmn.com	N	Y	N	N	N/A	Full PM: Cavity #2 was shutoff
June 28, 2018	OK	364,001	MOLDHOU1	Chuck Louse	Mold House	CrimsonQ@crmn.com	N	Y	N	N	N/A	Full PM
May 31, 2018	OK	314,856	MOLDHOU1	Chuck Louse	Mold House	CrimsonQ@crmn.com	N	Y	N	N	N/A	Full PM
April 28, 2018	OK	260,002	MOLDHOU1	Chuck Louse	Mold House	CrimsonQ@crmn.com	N	Y	N	N	N/A	Full PM: Cavity #2 was shutoff
April 4, 2018	OK	211,563	MOLDHOU1	Chuck Louse	Mold House	CrimsonQ@crmn.com	N	Y	N	N	N/A	Full PM
March 22, 2018	OK	193,268	INJECT1	Blake Fitz	Injection Tech	CrimsonQ@crmn.com	N	N	Y	N	N/A	3 cavities are shutdown. Pulled for evaluation and repair
February 7, 2018	OK	106,235	MOLDHOU1	Chuck Louse	Mold House	CrimsonQ@crmn.com	N	Y	N	N	N/A	Full PM
January 10, 2018	OK	58,725	MOLDHOU1	Chuck Louse	Mold House	CrimsonQ@crmn.com	N	Y	N	N	N/A	Full PM
December 17, 2017	OK	9,265	MOLDHOU1	Chuck Louse	Mold House	CrimsonQ@crmn.com	N	Y	N	N	N/A	Initial mold inspection. There is no wear or damage to mold following initial run. Targets are set. Mold is released for production
November 23, 2017	OK	0	MOLDHOU1	Chuck Louse	Mold House	CrimsonQ@crmn.com	N	N	N	Y	N/A	Mold is completed and released for sampling

1. Mold Identification Data

- Date Mold was entered into service
- Unique Serial Number for the CvE Monitor linked to this log
- Name of part being molded
- Unique Program Name to allow OEMs to link together data from program tools
- Customer's name
- Target Activity Percentage for integration into Activity Reports
- Target Cycle Time to indicate failure to maintain recommended cycle times
- Initial PM Point the cycle count that Initial maintenance must be completed by
- Target PM Point is the required maintenance interval following Initial PM

2. Mold Activity Dates: Dates for mold pulls and demonstrate adherence to OEM directed reporting

3. Lifetime Cycle Count: Historical usage requirements allowing more efficient planning of Preventive Maintenance (PM) Programs

4. Destination Address: A log of customers that have been provided an Activity Report and Log

5. Maintenance Log: Downtime related to Preventive Maintenance and Mold Revisions

6. Notes: The ability to keep a log of electronic records with each of their molds. Warnings for overdue or upcoming PM that have been issued are noted in this section with notes entered by the user.

For complete OnDemand software instructions, please refer to the User Guide.

For technical assistance please email: SystemMonitoring@procomps.com.