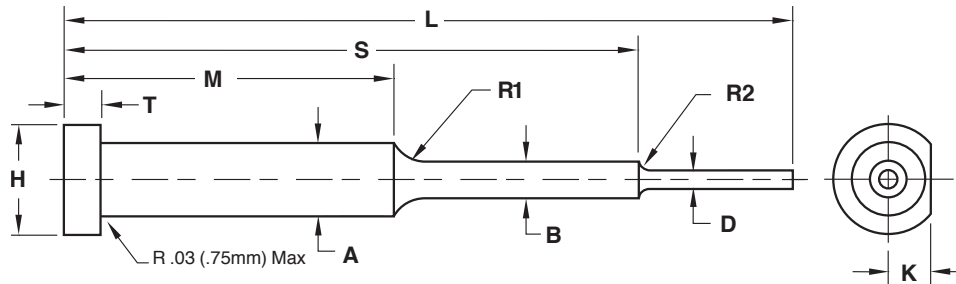




CORE PINS

TWO STEP



Material:

- Core Pin**
 Material = H-13
 Hard = 50-55 HRC
 Soft = 30-35 HRC

Other:

Material	Core Hardness	Surface Hardness	Treatment

STANDARD TOLERANCES		
CORE PINS		
D	+0.0005	+0.02
B	-0.000	-0.00
A	+0.000	+0.00
	-0.001	-0.02
L	+0.060	+1.5
	-0.000	-0.0
H	+0.000	+0.00
	-0.010	-0.2
T	+0.000	+0.00
	-0.002	-0.05
S	±0.03	±1.0
M	±0.03	±1.0
K	+0.000	+0.00
	-0.002	-0.05
	INCH	METRIC

PIN #1			
Dimension	Tolerance		
D	<input type="checkbox"/> Standard	+	
		-	
B	<input type="checkbox"/> Standard	+	
		-	
A	<input type="checkbox"/> Standard	+	
		-	
L	<input type="checkbox"/> Standard <input type="checkbox"/> Finished Length (+.001/-0.00)	+	
		-	
S	<input type="checkbox"/> Standard	+	
		-	
H	<input type="checkbox"/> Standard	+	
		-	
T	<input type="checkbox"/> Standard	+	
		-	
M	<input type="checkbox"/> Standard	+	
		-	
K	<input type="checkbox"/> Standard	+	
		-	
R1	<input type="checkbox"/> To Suit		
R2	<input type="checkbox"/> To Suit		
Quantity:			

PIN #2			
Dimension	Tolerance		
D	<input type="checkbox"/> Standard	+	
		-	
B	<input type="checkbox"/> Standard	+	
		-	
A	<input type="checkbox"/> Standard	+	
		-	
L	<input type="checkbox"/> Standard <input type="checkbox"/> Finished Length (+.001/-0.00)	+	
		-	
S	<input type="checkbox"/> Standard	+	
		-	
H	<input type="checkbox"/> Standard	+	
		-	
T	<input type="checkbox"/> Standard	+	
		-	
M	<input type="checkbox"/> Standard	+	
		-	
K	<input type="checkbox"/> Standard	+	
		-	
R1	<input type="checkbox"/> To Suit		
R2	<input type="checkbox"/> To Suit		
Quantity:			

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