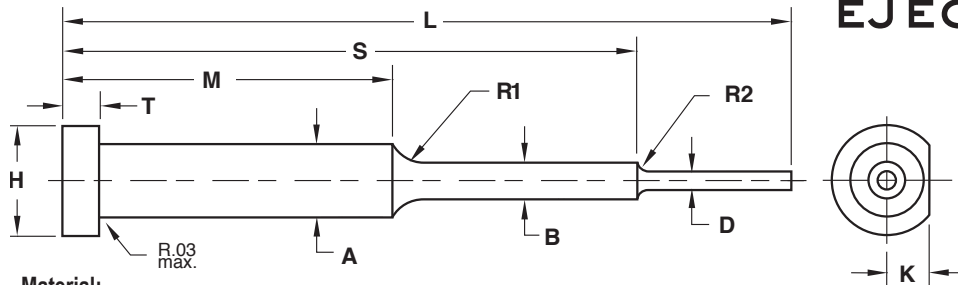




EJECTOR PINS

TWO STEP



STANDARD TOLERANCES		
EJECTOR PINS		
D	-0.0004	-0.01
B	-0.0007	-0.02
CORE PINS		
D	+0.0005	+0.02
B	-0.000	-0.00
A	+0.000	+0.00
	-0.001	-0.02
L	+0.060	+1.5
	-0.000	-0.0
H	+0.000	+0.00
	-0.010	-0.2
T	+0.000	+0.00
	-0.002	-0.05
S	±0.03	±1.0
M	±0.03	±1.0
K	+0.000	+0.00
	-0.002	-0.05
	INCH	METRIC

Material:

- | | | |
|--------------------------------------|--------------------------------------|---|
| <input type="checkbox"/> Ejector Pin | <input type="checkbox"/> Ultra Pin | <input type="checkbox"/> Core Pin |
| Material = H-13 | Material = H-13 | Material = H-13 |
| Core = 48-50 HRC | Core = 48-50 HRC | <input type="checkbox"/> Hard = 50-55 HRC |
| Surface = 65-70 HRC | Surface = 65-70 HRC | <input type="checkbox"/> Soft = 30-35 HRC |
| | Treatment = Chrome | |
| <input type="checkbox"/> Other: | Final pin tolerances: -.0003/- .0006 | |

Material	Core Hardness	Surface Hardness	Treatment

PIN #1			
Dimension	Tolerance		
D	<input type="checkbox"/> Standard Ejector Pin	+	
	<input type="checkbox"/> Standard Core Pin	-	
B	<input type="checkbox"/> Standard Ejector Pin	+	
	<input type="checkbox"/> Standard Core Pin	-	
A	<input type="checkbox"/> Standard Ejector Pin	+	
	<input type="checkbox"/> Standard Core Pin	-	
L	<input type="checkbox"/> Standard	+	
		-	
S	<input type="checkbox"/> Standard	+	
		-	
H	<input type="checkbox"/> Standard	+	
		-	
T	<input type="checkbox"/> Standard	+	
		-	
M	<input type="checkbox"/> Standard	+	
		-	
K	<input type="checkbox"/> Standard	+	
		-	
R1	<input type="checkbox"/> To Suit		
R2	<input type="checkbox"/> To Suit		
Quantity:			

PIN #2			
Dimension	Tolerance		
D	<input type="checkbox"/> Standard Ejector Pin	+	
	<input type="checkbox"/> Standard Core Pin	-	
B	<input type="checkbox"/> Standard Ejector Pin	+	
	<input type="checkbox"/> Standard Core Pin	-	
A	<input type="checkbox"/> Standard Ejector Pin	+	
	<input type="checkbox"/> Standard Core Pin	-	
L	<input type="checkbox"/> Standard	+	
		-	
S	<input type="checkbox"/> Standard	+	
		-	
H	<input type="checkbox"/> Standard	+	
		-	
T	<input type="checkbox"/> Standard	+	
		-	
M	<input type="checkbox"/> Standard	+	
		-	
K	<input type="checkbox"/> Standard	+	
		-	
	<input type="checkbox"/> To Suit		
	<input type="checkbox"/> To Suit		
Quantity:			

E-MAIL TECH@PROCOMPS.COM		
CONTACT:	COMPANY NAME:	PHONE #:
REFERENCE #:	ACCOUNT #:	E-MAIL ADDRESS: