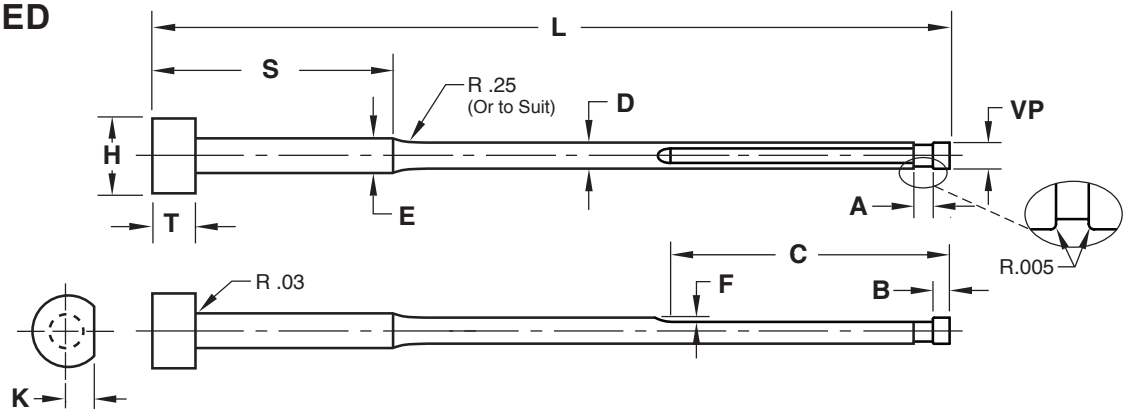
VENT PINS
STEPPED



STANDARD TOLERANCES		
D	-0.0004 -0.0007	g6
A	+0.015 -0.005	+0.38 -0.12
B	+0.005 -0.000	+.12 -.00
C	±.06	±1.5
E	+0.000 -0.001	+0.00 -0.02
F	+0.003 -0.000	+.07 -.00
T	+0.000 -0.002	+0.00 -0.05
H	+0.000 -0.010	+0.0 -0.2
L	+0.001 -0.000	+.02 -.00
S	±0.03	±1.0
K	+0.000 -0.002	+0.00 -0.05
	INCH	METRIC

Material:

- ☐ Material = H-13 — Core = 48-50 HRC, Surface = 65-70 HRC
- ☐ Material = M-2 — 60-64 HRC
- ☐ Material = 440C — 56-60 HRC

Treatment:

- ☐ Black Nitride (H-13/M-2 Only)

☐ **Other:**

Material	Core Hardness	Surface Hardness	Treatment

Note: Black Nitride may not be applicable on all sizes or may require tolerance adjustment. Progressive will verify when quoting.

Dimension		Tolerance	
D		☐ Standard	+
			-
E		☐ Standard	+
			-
H		☐ Standard	+
			-
T		☐ Standard	+
			-
S		☐ Standard	+
			-
L		☐ Standard	+
			-
K		☐ Standard	+
			-
A		☐ Standard	+
			-
B		☐ Standard	+
			-

Dimension		Tolerance	
VP	Check the standard dim/tol at right or specify dimension below and tolerance at right.	☐ **D** -.0004/-.0007 ☐ **D** -.0010 ±.0001 ☐ **D** -.0015 ±.0001 ☐ **D** -.0020 ±.0001	+ -
C		☐ Standard	+
			-
F		☐ Standard	+
			-

F Standard Depths	
Pin Diameter (Inch)	Depth
.047-.052	.004"
.062-.083	.008"
.094+	.009"
Equivalent sizes for metric pins.	

Engraving: Specify markings required on head. (Max 4 characters.)	
Quantity:	

E-MAIL TECH@PROCOMPS.COM

CONTACT:	COMPANY NAME:	PHONE #:
REFERENCE #:	ACCOUNT #:	E-MAIL ADDRESS:

PROGRESSIVE COMPONENTS