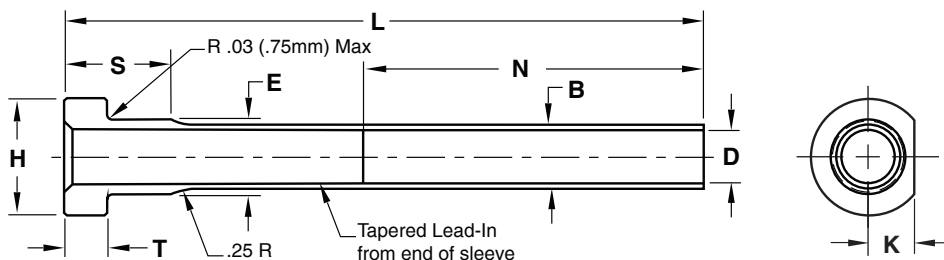




EJECTOR SLEEVES

THIN WALL

STANDARD TOLERANCES		
D	+0.0003 -0.0000	+0.007 -0.000
B	-0.0004 -0.0007	-0.01 -0.02
L	+0.030 -0.000	+1.0 -0.0
N	+0.20 -0.00	+5.0 -0.0
S	+0.0 -0.1	+0.0 -3.0
G	+0.000 -0.001	+0.00 -0.02
H	+0.000 -0.010	+0.0 -0.2
T	+0.000 -0.002	+0.0 -0.05
K	+0.000 -0.002	+0.00 -0.05
	INCH	METRIC



Material:

☐

M-2

Core = 58-62 HRC (Thru Hard)

☐

H-13

Core = 40-45 HRC

Surface = Nitrided ID/OD

☐

Other:

Treatment (ID/OD):

☐

Chrome

☐

Black Nitride (H-13 Only)

☐

Nicklon

Material	Core Hardness	Surface Hardness	Treatment

Note: Nitriding ID/OD and Black Nitride may not be applicable on all sizes or may require tolerance adjustment. Progressive will verify when quoting.

SLEEVE #1			
Dimension		Tolerance	
D		☐ Standard	+
			-
B		☐ Standard	+
			-
L		☐ Standard ☐ Finished Length (+.001/- .000)	+
			-
N		☐ Standard	+
			-
S		☐ Standard	+
			-
E		☐ Standard	+
			-
H		☐ Standard	+
			-
T		☐ Standard	+
			-
K		☐ Standard	+
			-
Quantity:			

SLEEVE #2			
Dimension		Tolerance	
D		☐ Standard	+
			-
B		☐ Standard	+
			-
L		☐ Standard ☐ Finished Length (+.001/- .000)	+
			-
N		☐ Standard	+
			-
S		☐ Standard	+
			-
E		☐ Standard	+
			-
H		☐ Standard	+
			-
T		☐ Standard	+
			-
K		☐ Standard	+
			-
Quantity:			

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