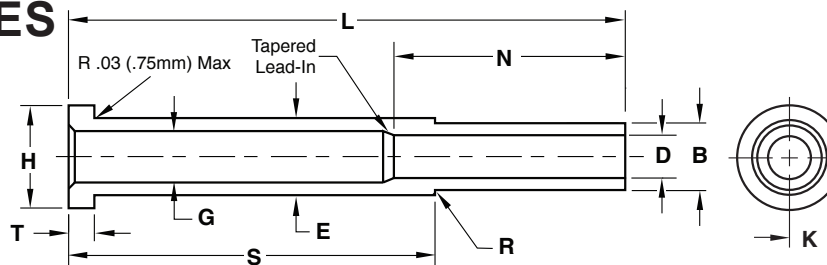




# EJECTOR SLEEVES STEPPED



| STANDARD TOLERANCES |                    |                  |
|---------------------|--------------------|------------------|
| D                   | +0.0003<br>-0.0000 | +0.007<br>-0.000 |
| B                   | -0.0004<br>-0.0007 | -0.01<br>-0.02   |
| E                   | +0.000<br>-0.001   | +0.00<br>-0.02   |
| G                   | ±0.015             | ±0.4             |
| L                   | +0.030<br>-0.000   | +1.0<br>-0.0     |
| N                   | +0.20<br>-0.00     | +5.0<br>-0.0     |
| S                   | +0.0<br>-0.1       | +0.0<br>-3.0     |
| H                   | +0.000<br>-0.002   | +0.00<br>-0.05   |
| T                   | +0.000<br>-0.002   | +0.00<br>-0.05   |
| K                   | +0.000<br>-0.002   | +0.00<br>-0.05   |
|                     | INCH               | METRIC           |

## Material:

☐ H-13

Core = 40-45 HRC

Surface = Nitrided ID/OD

☐ Other:

☐ M-2

Core = 58-62 HRC (Thru Hard)

## Treatment (ID/OD):

☐ Chrome

☐ Black Nitride (H-13 Only)

☐ Nicklon

| Material | Core Hardness | Surface Hardness | Treatment |
|----------|---------------|------------------|-----------|
|          |               |                  |           |

Note: Nitriding ID/OD and Black Nitride may not be applicable on all sizes or may require tolerance adjustment. Progressive will verify when quoting.

| SLEEVE #1 |                                                                                              |   |  |
|-----------|----------------------------------------------------------------------------------------------|---|--|
| Dimension | Tolerance                                                                                    |   |  |
| D         | <input type="checkbox"/> Standard                                                            | + |  |
|           |                                                                                              | - |  |
| B         | <input type="checkbox"/> Standard                                                            | + |  |
|           |                                                                                              | - |  |
| E         | <input type="checkbox"/> Standard                                                            | + |  |
|           |                                                                                              | - |  |
| G         | <input type="checkbox"/> Standard                                                            | + |  |
|           |                                                                                              | - |  |
| L         | <input type="checkbox"/> Standard<br><input type="checkbox"/> Finished Length (+.001/- .000) | + |  |
|           |                                                                                              | - |  |
| N         | <input type="checkbox"/> Standard                                                            | + |  |
|           |                                                                                              | - |  |
| S         | <input type="checkbox"/> Standard                                                            | + |  |
|           |                                                                                              | - |  |
| H         | <input type="checkbox"/> Standard                                                            | + |  |
|           |                                                                                              | - |  |
| T         | <input type="checkbox"/> Standard                                                            | + |  |
|           |                                                                                              | - |  |
| K         | <input type="checkbox"/> Standard                                                            | + |  |
|           |                                                                                              | - |  |
| R         | <input type="checkbox"/> To Suit                                                             |   |  |
| Quantity: |                                                                                              |   |  |

| SLEEVE #2 |                                                                                              |   |  |
|-----------|----------------------------------------------------------------------------------------------|---|--|
| Dimension | Tolerance                                                                                    |   |  |
| D         | <input type="checkbox"/> Standard                                                            | + |  |
|           |                                                                                              | - |  |
| B         | <input type="checkbox"/> Standard                                                            | + |  |
|           |                                                                                              | - |  |
| E         | <input type="checkbox"/> Standard                                                            | + |  |
|           |                                                                                              | - |  |
| G         | <input type="checkbox"/> Standard                                                            | + |  |
|           |                                                                                              | - |  |
| L         | <input type="checkbox"/> Standard<br><input type="checkbox"/> Finished Length (+.001/- .000) | + |  |
|           |                                                                                              | - |  |
| N         | <input type="checkbox"/> Standard                                                            | + |  |
|           |                                                                                              | - |  |
| S         | <input type="checkbox"/> Standard                                                            | + |  |
|           |                                                                                              | - |  |
| H         | <input type="checkbox"/> Standard                                                            | + |  |
|           |                                                                                              | - |  |
| T         | <input type="checkbox"/> Standard                                                            | + |  |
|           |                                                                                              | - |  |
| K         | <input type="checkbox"/> Standard                                                            | + |  |
|           |                                                                                              | - |  |
| R         | <input type="checkbox"/> To Suit                                                             |   |  |
| Quantity: |                                                                                              |   |  |

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|              |               |                 |
|--------------|---------------|-----------------|
| CONTACT:     | COMPANY NAME: | PHONE #:        |
| REFERENCE #: | ACCOUNT #:    | E-MAIL ADDRESS: |