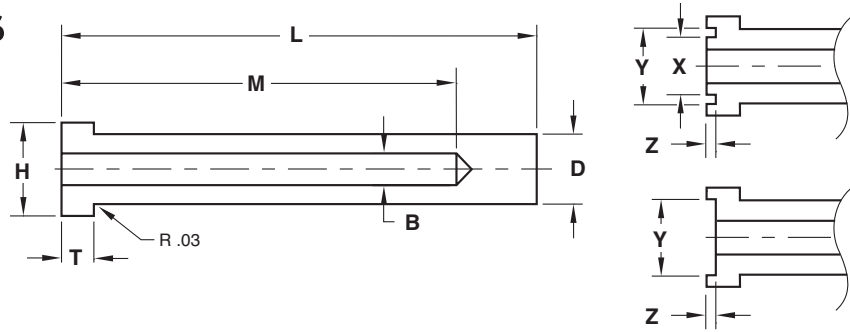


EJECTOR PINS

WATER COOLED



STANDARD TOLERANCES		
D	EJECTOR PIN	
	-0.004	-0.01
D	CORE PINS	
	+0.0010	+0.02
L	+0.0005	-0.01
	+0.030	+0.8
H	-0.000	-0.0
	+0.000	+0.0
T	-0.010	-0.2
	+0.000	+0.0
B	-0.002	-0.05
	+0.015	+0.4
M	-0.000	-0.0
	+0.000	+0.0
X	-0.060	-1.5
	+0.002	+0.05
Y	-0.002	-0.05
	+0.002	+0.05
Z	-0.002	-0.05
	+0.002	+0.05
	INCH	METRIC

Material:

Ejector Pin

Material = H-13
Core = 48-50 HRC
Surface = 65-70 HRC

Core Pin

Material = H-13
 Hard = 50-55 HRC
 Soft = 30-35 HRC

Other:

Material	Core Hardness	Surface Hardness	Treatment

PIN #1			
Dimension	Tolerance		
D	<input type="checkbox"/> Standard Ejector Pin		+
	<input type="checkbox"/> Standard Core Pin		-
L	<input type="checkbox"/> Standard		+
			-
H	<input type="checkbox"/> Standard		+
			-
T	<input type="checkbox"/> Standard		+
			-
B	<input type="checkbox"/> Standard		+
			-
M	<input type="checkbox"/> Standard		+
			-
X	<input type="checkbox"/> Standard		+
			-
Y	<input type="checkbox"/> Standard		+
			-
Z	<input type="checkbox"/> Standard		+
			-
Quantity:			

PIN #2			
Dimension	Tolerance		
D	<input type="checkbox"/> Standard Ejector Pin		+
	<input type="checkbox"/> Standard Core Pin		-
L	<input type="checkbox"/> Standard		+
			-
H	<input type="checkbox"/> Standard		+
			-
T	<input type="checkbox"/> Standard		+
			-
B	<input type="checkbox"/> Standard		+
			-
M	<input type="checkbox"/> Standard		+
			-
X	<input type="checkbox"/> Standard		+
			-
Y	<input type="checkbox"/> Standard		+
			-
Z	<input type="checkbox"/> Standard		+
			-
Quantity:			

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