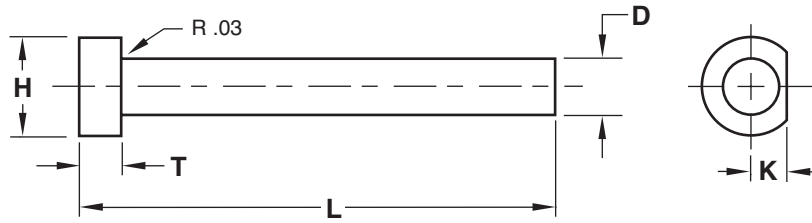




# EJECTOR PINS

## STRAIGHT



STANDARD TOLERANCES		
EJECTOR PIN		
D	-0.0004	-0.01
	-0.0007	-0.02
CORE PINS		
D	+0.0010	+0.02
	+0.0005	+0.01
TI PINS		
D	+0.0003	+0.008
	-0.0000	-0.000
T	+0.000	+0.00
	-0.002	-0.05
H	+0.000	+0.0
	-0.010	-0.2
L	+0.060	+1.5
	-0.000	-0.0
K	+0.002	+0.5
	-0.000	-0.0
	INCH	METRIC

**Material:**

- |                                      |                                      |   |                                 |
|--------------------------------------|--------------------------------------|---|---------------------------------|
| <input type="checkbox"/> Ejector Pin | <input type="checkbox"/> Ultra Pin   | <input type="checkbox"/> Core Pin         | <input type="checkbox"/> TI Pin |
| Material = H-13                      | Material = H-13                      | Material = H-13                           | Material = M-2                  |
| Core = 48-50 HRC                     | Core = 48-50 HRC                     | <input type="checkbox"/> Hard = 50-55 HRC | Core = 60-64 HRC                |
| Surface = 65-70 HRC                  | Surface = 65-70 HRC                  | <input type="checkbox"/> Soft = 30-35 HRC |                                 |
|                                      | Treatment = Chrome                   |   |                                 |
|                                      | Final pin tolerances: -.0003/- .0006 |   |                                 |

Other:

Material	Core Hardness	Surface Hardness	Treatment

PIN #1			
Dimension	Tolerance		
D	<input type="checkbox"/> Standard Ejector Pin	+	
	<input type="checkbox"/> Standard Core Pin	-	
	<input type="checkbox"/> Standard TI Pin		
H	<input type="checkbox"/> Standard	+	
		-	
T	<input type="checkbox"/> Standard	+	
		-	
L	<input type="checkbox"/> Standard	+	
		-	
K	<input type="checkbox"/> Standard	+	
		-	
<b>Quantity:</b>			

PIN #2			
Dimension	Tolerance		
D	<input type="checkbox"/> Standard Ejector Pin	+	
	<input type="checkbox"/> Standard Core Pin	-	
	<input type="checkbox"/> Standard TI Pin		
H	<input type="checkbox"/> Standard	+	
		-	
T	<input type="checkbox"/> Standard	+	
		-	
L	<input type="checkbox"/> Standard	+	
		-	
K	<input type="checkbox"/> Standard	+	
		-	
<b>Quantity:</b>			

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