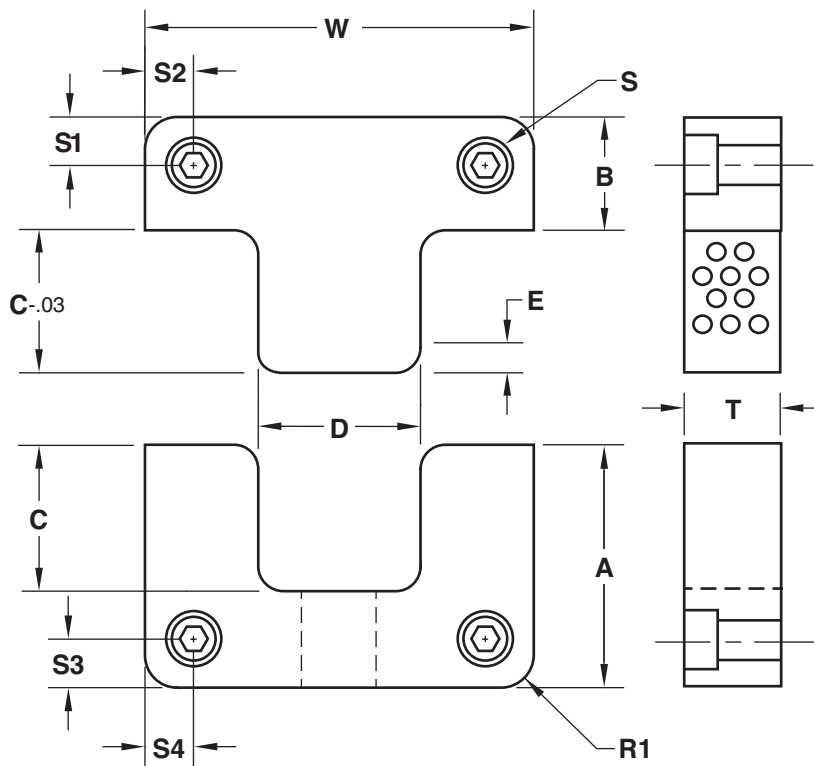




SIDE LOCKS

Z-SERIES™



Male Insert

Material = H-13
 Core = 42-48 HRC
 Surface = 70 HRC
 Treatment = Salt Bath Nitride

Female Insert

Material = D-2
 Core = 58-62 HRC
 Surface = 80 HRC
 Treatment = Titanium Nitride Coated

STANDARD TOLERANCES		
A	+0.000	+0.00
	-0.002	-0.05
B	+0.000	+0.00
	-0.002	-0.05
C	±0.01	±0.2
T	+0.000	+0.00
	-0.002	-0.05
W	+0.0000	+0.00
	-0.0004	-0.01
S1-4	±0.01	±0.25
		INCH METRIC

SIDE LOCK				R1	<input type="checkbox"/> To Suit	Pocket Radius (Lock machined to suit)
Dimension	Tolerance					
A	<input type="checkbox"/> Standard	+	E	<input type="checkbox"/> To Suit	Engagement Radius	
B	<input type="checkbox"/> Standard	+	S	SHCS SIZE		
C	<input type="checkbox"/> Standard	+	S1			
D	<input type="checkbox"/> Standard	.0001 - .0002 (.002 - .005 mm) Clearance per side	S2			
T	<input type="checkbox"/> Standard	+	S3			
W	<input type="checkbox"/> Standard	+	S4			
		-				
Quantity:						

E-MAIL TECH@PROCOMPS.COM

CONTACT:	COMPANY NAME:	PHONE #:
REFERENCE #:	ACCOUNT #:	E-MAIL ADDRESS: